

SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

EPIKURE™ Curing Agent 3125

Section 1. Product and company identification

GHS product identifier : EPIKURE™ Curing Agent 3125
MSDS Number : K8126_US
Product type : Curing Agent

Manufacturer/Supplier/Importer : Westlake Epoxy Inc.
 12650 DIRECTORS DR STE 100
 Stafford, Texas 77477
 USA

Contact person : epoxyservice@westlake.com
Telephone : For additional health and safety or regulatory information, call
 1 888 443 9466.

Emergency telephone number : For Emergency Medical Assistance
 Call Health & Safety Information Services
 1-866-303-6949
 For Emergency Transportation Information
 NCEC US Domestic +1 866 928 0789 (toll-free, US only)
 NCEC Americas +1 215 207 0061
 CANUTEC CA Domestic (613) 996-6666

Section 2. Hazards identification

Classification of the substance or mixture : SKIN IRRITATION - Category 2
 SERIOUS EYE DAMAGE - Category 1
 SKIN SENSITISATION - Category 1

GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
 H318 Causes serious eye damage.
 H317 May cause an allergic skin reaction.

Precautionary statements

General : Not applicable.

Prevention : Wear protective gloves.

Wear eye or face protection.
 Avoid breathing vapor.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response : Take off contaminated clothing and wash it before reuse.
 Wash contaminated clothing before reuse.
 IF ON SKIN:
 Wash with plenty of water.
 If skin irritation or rash occurs:
 Get medical advice or attention.
 IF IN EYES:
 Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 Immediately call a POISON CENTER or doctor.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	CAS number
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	90 - 100	68410-23-1
Triethylenetetramine	0 - 10	112-24-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first aid personnel** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, alcohol-resistant foam or water spray (fog).
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	None.
Triethylenetetramine	AIHA WEEL (1999-01-01) TWA - TLV and PEL 1 ppm Notes: Absorbed through skin.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental

protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- | | | |
|----------------------------|---|--|
| Hygiene measures | : | Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. |
| Eye/face protection | : | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead. |

Skin protection

- | | | |
|-------------------------------|---|--|
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. |
| Body protection | : | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Other skin protection | : | Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | : | Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. |

Section 9. Physical and chemical properties

Appearance

- | | | |
|-----------------------|---|-----------------|
| Physical state | : | Viscous liquid. |
| Color | : | Reddish-brown |
| Odor | : | amine. |
| Odor threshold | : | Not available |
| pH | : | Not available |

Melting point/ Freezing point	:	Not available
Boiling point	:	Not available
Flash point	:	Setaflash Closed Cup: Greater than 220 °C (428 °F) (ASTM D 3278)
Burning time	:	Not available
Burning rate	:	Not available
Evaporation rate	:	Not available
Flammability (solid, gas)	:	Not available
Lower and upper explosive (flammable) limits	:	Lower: Not available Upper: Not available
Vapor pressure	:	Less than 0.013 mbar @ 20 °C (68 °F)
Vapor density	:	Greater than 1 [Air = 1]
Relative density	:	Not available
Density	:	970 kg/m ³
Solubility	:	Not available
Solubility in water	:	Slightly
Partition coefficient: n-octanol/water	:	3
Auto-ignition temperature	:	Not available
Decomposition temperature	:	Not available
SADT	:	Not available
Viscosity	:	Dynamic: 8,000 - 12,000 mPa·s @ 40 °C (104 °F)
		Kinematic: Not available

Other information

No additional information.

Section 10. Stability and reactivity

Reactivity	:	Stable under normal conditions.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Avoid exposure - obtain special instructions before use. Extremes of temperature and direct sunlight.
Incompatible materials	:	strong oxidizing agents,
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Other hazards

Heating this substance above 300 deg. F in the presence of air may cause slow oxidative decomposition; above 500 deg. F polymerization may occur.

Some combinations of resins and curing agents can produce exothermic reactions which in large masses can cause runaway polymerization and charring of the reactants

Fumes and vapors from the thermal and chemical decompositions vary widely in composition and toxicity.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines				
	LD50 Oral	Rat	> 5,000 mg/kg	-
Triethylenetetramine				
	LD50 Oral	Rat	1,716 mg/kg	-
	LD50 Dermal	Rat	1,465 mg/kg	-

Conclusion/Summary : Not available

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Triethylenetetramine	eyes - Moderate irritant	Rabbit		24 hrs	-
	Skin - Severe irritant	Rabbit		24 hrs	-
	eyes - Severe irritant	Rabbit			-

Conclusion/Summary

Skin : Not available

eyes : Not available

Respiratory : Not available

Sensitization

Conclusion/Summary

Skin : Not available

Respiratory : Not available

Mutagenicity

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Not available

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available

Information on likely routes of exposure : Not available

Potential acute health effects

Eye contact	:	Causes serious eye damage.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Short term exposure**

Potential immediate effects	:	Not available
Potential delayed effects	:	Not available

Long term exposure

Potential immediate effects	:	Not available
Potential delayed effects	:	Not available

Potential chronic health effects

Conclusion/Summary : Not available

General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity**Acute toxicity estimates**

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
EPIKURE™ Curing Agent 3125	28,600 mg/kg	24,416.7 mg/kg	N/A	N/A	N/A
1,2-Ethanediamine, N1,N2-bis(2-aminoethyl)-	1,716 mg/kg	1,465 mg/kg	N/A	N/A	N/A

Section 12. Ecological information**Toxicity**

Product/ingredient name	Result	Species	Exposure
Triethylenetetramine			
	Acute LC50 33,900 µg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute EC50 3,700 µg/l Fresh water	Aquatic plants - Green algae	96 h

Conclusion/Summary : Not available

Persistence/degradability

Conclusion/Summary : Not available

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	492.00	low
Triethylenetetramine	-1.66 - -1.4	-	low
EPIKURE™ Curing Agent 3125	3	-	low

Mobility in soil

Soil/water partition coefficient (KOC) : Not available

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International transport regulations

Regulatory information	UN/NA number	Proper shipping name	Classes/*PG	Reportable Quantity (RQ)
CFR		Non-regulated		
TDG		Non-regulated		
IMO/IMDG	3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines)	Class 9 III	
IATA (Cargo)	3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines)	Class 9 III	

*PG : Packing group

Environmentally hazardous and/or Marine Pollutant : Yes.



Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

U.S. Federal regulations : **United States - TSCA 12(b) - Chemical export notification:** None required.
United States - TSCA 5a2 - Final significant new use rules: Not listed
United States - TSCA 5a2 - Proposed significant new use rules: Not listed
United States - TSCA 5(e) - Substances consent order: Not listed
SARA 311/312 Classification - SKIN IRRITATION, Category 2
SARA 311/312 Classification - SERIOUS EYE DAMAGE, Category 1
SARA 311/312 Classification - SKIN SENSITISATION, Category 1
SARA 311/312 Classification - Not applicable

California Prop. 65:

This product does not require a Safe Harbor warning under California Prop. 65.

United States inventory (TSCA 8b) : All components are active or exempted.

International regulations

International lists : **Australia inventory (AIIC):** All components are listed or exempted.
Canada inventory: All components are listed or exempted.
Japan inventory: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Korea inventory (KECI): All components are listed or exempted.
New Zealand Inventory (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
United States inventory (TSCA 8b): All components are active or exempted.
Taiwan inventory (TCSI): All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System III (U.S.A.) :

Health	*	2
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Full text of abbreviated H statements : Not applicable.

History

Date of printing	:	10/10/2022
Date of issue/Date of revision	:	09/22/2022
Date of previous issue	:	04/23/2022
Version	:	23.0
Prepared by	:	Product Safety Stewardship
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations
References	:	Not available

Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.